Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)



Protection Features:

- 4 Element (3 Phase + EF) Non Directional Over current IDMT/DMT.
- Selection of Curve: Five selectable curve (Normal Inverse1 (C1), Normal Inverse2, (C2) Very inverse (C3), Extremely inverse (C4), Long time inverse (C5)) and Definite Time (C6)
- Instantaneous Over-Current Protection with adjustable timer.
- Breaker Failure detection
- In-built CB Trip Circuit Supervision function during pre closing and post closing of CB.
- CT secondary 5A or 1A as per ordering information.
- 4 Separate Element for each phase and Earth fault
- Wide range Power supply input 24V to 230V AC/DC (±20%)

- Cold Load Pickup
- RS422/RS485 (at rear side)
 Communication Port for remote SCADA (only for ADR241C i.e. communicable Relay).

Relay Design Features:

- 16 x 2 LCD Backlit display for Parameter and setting display
- Online display of CB status and other digital and logical status.
- Continuous monitoring of module's internal hardware and alarm generation in case of failure of any critical components.
- 4 Digital Output contacts for local alarm as Trip
- 2 dedicated status input for Trip Circuit Monitoring
- 5 nos of Fault data stored with keypad interface and time stamping.



Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

Description:

ADR141C is second generation Numerical 3OC + 1EF Over Current Relay. It consist all the necessary protection and monitoring functions required for Normal feeder. It consist of

- 1. High Speed Digital DSP Controller
- 2. Analog Measuring Module
- 3. Power supply Module
- 4. Digital Input output module.

The High speed Digital Signal Controller continuously monitors phase, E/F current along different with optical isolated connections. The high-speed micro-controller samples these current signals through a A/D converter. The Digital Signal performs powerful Numerical Algorithms to find out RMS of fundamental & harmonic contents of the current then this value is used for protection and metering function. All measurement is tuned to fundamental frequency i.e. 50Hz, thus relay remain stable during distorted waveform generated electronics loco-motive. All these measure values are then used for different protection function such as IDMT/DMT Over current protection, Instantaneous Over current protection, Earth Fault protection, etc. These measured values are also displayed on large 16 x 2 LCD display for metering purpose. The DSC also monitors different digital input through optical isolator and perform some monitoring function such trip circuit supervision, and control potential free contact for control CB and generate ALARM and Tele-signalling

The power supply module is basically DC – DC converted designed using modern PWM based Switching mode technique to convert station battery supply to the 12V and 24Vdc low voltage supply for relay electronics and control circuit. It also provides necessary isolation from station battery. The power supply module is design using very advance PWM controller which allow very wide input supply variation i.e. 24V to 230VAC/DC (±20%) covering 24Vdc, 30Vdc, and 110V dc and 220Vdc station battery requirement.

The relay is having total 4 nos of high intensity dual LED for easy identification of type of fault for easy user interface. All LEDs and control output R1 to R4 are fully programmable via keypad interface

Main Functions

The ADR141C are having following protection functions.

- Non Directional phase Over current element. (lp>, and lp>>)
- 2. Non Directional EF element (le> and le>>).
- 3. Trip Circuit Super vision.
- 4. Breaker Failure Detection.
- 5. Monitoring Functions.

Each of these functions are independently programmable and can be enable or disable as per user requirement.

Over Current & EF Element:

The ADR141C is member of Ashida Numerical Relay family design for protection general feeder. The relay has one stage of IDMT/DMT



Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

setting and one stage of instantaneous setting. $(I_P>,I_P>>,I_E>,I_E>>)$. All major international IDMT curves are available. Range for first stage is 10% to 250% and 50% to 3000% for instantaneous stage for phase and le. Although the curves tend towards infinite when the current approaches Is (general threshold), the minimum guaranteed value of the operating current for all the curves with the inverse time characteristic is 1.1Is (with a tolerance of \pm 0.05Is).

Inverse Time Curves:-

The stage of phase and earth fault over current selected with an Inverse Definite Minimum Time (IDMT) characteristic. The time delay is calculated by following mathematical formula

$$t = \frac{K^* a}{\left(\frac{I}{I_{ref}}\right)^b - 1}$$

Curve Type	Description	а	b
C1	Standard Inverse_1	0.14	0.02
C2	Standard Inverse_2	0.06	0.02
C3	Very Inverse	13.5	1
C4	Extremely inverse	80	2
C5	Long Time Inverse	120	1
C6	Define Time	-	-

Trip circuit Supervision:-

The ADR141C is having 2 separate digital Opto-isolated status input which can be used to continuously monitor continuity of trip-circuit. The general scheme is as shown in fig.

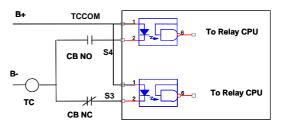


Fig. Trip Circuit Logic

Relay monitor Trip coil continuity through CB NO during close condition and through CB NC during Trip condition. If any discontinuity observed it generate Alarm signal.

The output can be assigned to any of 4 relay RL1 to RL4, The Trip circuit supervision logic set reset PROTH (Protection healthy) bit, it normally ON and become OFF at following condition

- √ When DC supply is not sufficient (DC fail)
- ✓ When CB NO and CB NC both are active or inactive i.e. CB NO as well as CB NC both are close or open.
- ✓ Relay detects any internal hard ware Error.

Breaker Failure Detection:-

Normally after tripping current should become Zero within 100 – 200ms time depend upon type of fault and breaker mechanism. After Fault ADR141C trigger internal timer (settable from 50ms to 800m) if fault is not cleared during this time then relay declare as Breaker fail (LBB



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Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

function) and set BF bit. This bit can be assigned to any of the output relay.

Cold Load pickup:-

When the Circuit breaker is closed on a load, the load current take sudden inrush current. This inrush current may be more than 4 to 5 times of rated load current. The duration can be as high as 200ms. Due to this inrush current many times relay get operate which is undesirable. General practice is to keep normal setting to such high value so that it will not mal operate at initial closing which result increase in fault clearance time. To avoid such problem relay is equipped with special features known as COLD LOAD PICKUP. Whenever a circuit breaker is turn on relay sense through CB auxiliary contact and start internal timer known as CL timer. During this time it takes separate set of setting, so that the relays will not mal operate on inrush current.

Programmable DI/DO and LED:-

The ADR141C has 4 digital outputs, 2 Optoisolated input and 8 general purpose LEDs. These can be programmed by local key board. Any logical of physical status can be assigned to any relay contact The logic of digital status input as well as logical status can be formed and assigned to any of the relay output. The RL1 relay is by default assign to TRIP CB.



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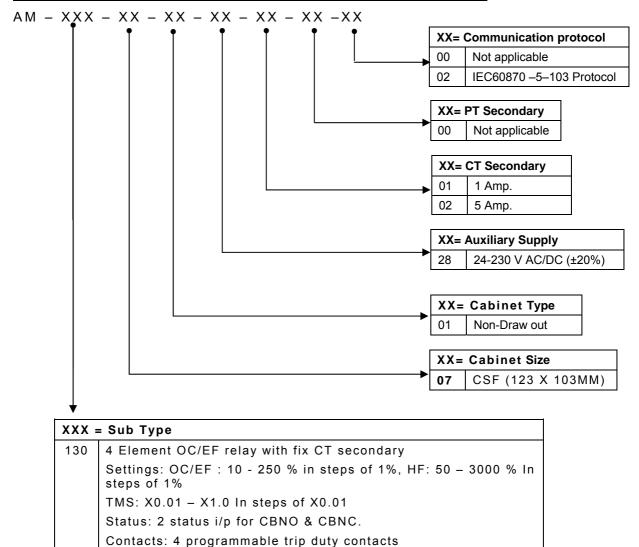
Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

While Ordering Specify the following Information for ADR141C Relay

<u>Definition of Model No of Aditya Series of Relays</u>



Ordering information:

Α	D	R	1	4	1	С	Α	М	1	3	0	0	7	-	0	1	2	8	0	2	0	0	0	0

Example

ADR141C - AM-130-07-01-28-02-00-00

ADR241C - AM-130-07-01-28-02-00-02



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Ref.:ADR141C/ ADR241C Issue: 02 22.11.2015

Page 5 / 10

Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

Technical Specifications:

	I specifications				
	Specification	Particulars			
I.	Current Input	: CT secondary 5Amp or 1A	Amp as per ordering information		
II.	Aux. Supply	: 24 – 230V AC/DC. (±20%)		
III.	VA burden on CT	: Less than 0.2VA			
IV.	VA burden on Aux.	: Less than 10 Watts			
V.	Operating Temp. range	: -10 deg. To + 65 deg.			
VI.	Continuous carrying capacity	: 2 x of rated for CT and 1.5	x of rated for PT		
VII.	Pick up	: Within 1.1 times of set val	ue.		
VIII.	Reset Value	: 95% to 90% of pick up.			
IX.	Output Contact	: 4 Trip duty user assignab	le		
X.	Contact Rating	: Continuous: 5A			
		: Make & carry for 0.5 sec :	30A		
		: Make carry for 3 sec : 15/	4		
XI.	Opto Isolated input	: 1 for CB NO & 1 for CB	NC		
XII.	Thermal With stand for CT	: 20 x of rated for 3.0 sec.			
Genera	l Settings				
XIII.	General setting	: New PassWord	0 – 99 in steps of 1		
		: Unit Id	0 – 250 in steps of 1		
		: CT Sec	5A		
		: CT Primary	10 – 3000in steps of 1		
		: Test Block	01: YES, 02: NO		
		: Trip Ckt.	01: YES, 02: NO		
		: BF Enable	01: YES, 02: NO		
		: BF Delay	50 – 800 ms. steps of 50ms		
		: Frequency	50HZ / 60HZ		
Relay S	ettings				
XIV.	Phase Section (Ip)	: IP> Enable	YES / NO		
		: IP> Settings	10% – 250% in steps of 1%.		
		: IP> Time Multiplier (TMS)	x0.01 – x1.00 in steps of 0.01		
		: IP>> Enable	YES / NO		
		: IP>> Settings	50% – 3000% insteps of 50%		
		: le> Enable	YES / NO		
		: le> Settings	10% – 250% in steps of 1%.		
		: le> Time Multiplier (TMS)	x0.01 – x1.00 in steps of 0.01		
		: le>> Enable	YES / NO		
		: le>> Settings	50% – 3000% insteps of 50%		



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Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

	<u> </u>	. IDs s. Dalass	0 0000000000000000000000000000000000000
		: IP>> Delay	0 – 2.00 Sec in steps of 0.01Sec.
		: IP> Curve (Operating Time)	C1 – C6 (IDMT curve C1 – C5 or Define Time C6)
		: IE> Curve (Operating Time)	C1 – C6 (IDMT curve C1 – C5 or Define Time C6)
		: Ip>> Delay	0 – 2.00 Sec in steps of 0.01Sec.
		: le>> Delay	0 – 2.00 Sec in steps of 0.01Sec.
		: Ip> C6 Delay	0 – 99.9 Sec in steps of 0.1Sec.
		: le> C6 Delay	0 – 99.9 Sec in steps of 0.1Sec.
Cold Lo	oad settings		
XV.	Phase Section (Ip)	: CL Enable	01: YES, 02: NO
		: CL Timer	0.1 – 10.00S in steps of 0.01 sec
		: IP> Settings	10% – 250% in steps of 1%.
		: IP> Time Multiplier (TMS)	x0.01 – x1.00 in steps of 0.01
		: IP>> Enable	YES / NO
		: IP>> Settings	50% – 3000% insteps of 50%
		: le> Enable	YES / NO
		: le> Settings	10% – 250% in steps of 1%.
		: le> Time Multiplier (TMS)	x0.01 – x1.00 in steps of 0.01
		: le>> Enable	YES / NO
		: le>> Settings	50% – 3000% insteps of 50%
		: IP> Curve (Operating Time)	C1 – C6 (IDMT curve C1 – C5 or Define Time C6)
		: IE> Curve (Operating Time)	C1 – C6 (IDMT curve C1 – C5 or Define Time C6)
		: Ip>> Delay	0 – 2.00 Sec in steps of 0.01Sec.
		: le>> Delay	0 – 2.00 Sec in steps of 0.01Sec.
		: Ip> C6 Delay	0 – 99.9 Sec in steps of 0.1Sec.
		: le> C6 Delay	0 – 99.9 Sec in steps of 0.1Sec.
Operati	ional Indicators (Flags) 4 ι	user assignable bicolour o	output LED Default assignment
XVI.	LED1 - PROT.H /ON	: Green LED indicates Rel	lay OK (Protection Healthy)
		: Red LED indicates Fault	in following conditions.
		Problem in relay Hard	ware.
		Trip Circuit Fault	
	1	Deal IED in disease Otent	of timer Calf Deapt (CD) Type
	LED 2 - PICK-UP	: Red LED indicate Start of	of tittler Self Reset (SR) Type
	LED 2 - PICK-UP LED 3 - FAULT	: Red LED indicate Start of the control of the cont	. , , , , , , , , , , , , , , , , , , ,

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Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

Drawing	Drawing References						
XVII.		: For Typical External connection	- ADV02705				
		: For Typical External connection	- ADV02706				
		: For Cabinet Type	- MAC01501 (CSF)				

Mechanical Specifications							
I.	Net Weight	: Approx. 1.7 Kg.					
II.	Enclosure Protection	IEC 60259					
		For Front : IP52					
		For Rear : IP20					

•	nce to Standards	1	T				
SR. NO.	TEST	STANDARDS	TEST SPECIFICATIONS				
Impulse	e, Dielectric and Insu	lation Requirement					
			Test Voltage	5kv, 1.2/50 μV			
		.=	Energy	0.5 J			
	Impulse Voltage	IEC 60255-27:2005	Polarity	+ve and -ve			
i.	Test	(incl. corrigendum 2007)	No. of impulses	3 on each polarity			
		2007)	Duration between impulses	5sec.			
			EUT Condition	Non Energized			
		IEC 60255-27:2005	Product shall withstand for 1 mi	inute between			
ii.	Dielectric Voltage Withstand Test	(incl. corrigendum	1) 2kV all terminals connected together with case earth.				
	Withotalia 100t	2007)	2) 2kV independent circuit with	case earth.			
:::	Insulation	IEC 60255-27:2005	Product shall have minimum insulation resistance of 100				
iii.	Resistance Test	(incl. corrigendum 2007)	MΩ at 500VDC Supply				
Immuni	ty Test						
			1) 2.5 kV Common Mode				
		15000055	a) Between Independent Ckt	and case earth.			
	High Frequency	IEC60255- 26(ed3.0)-2013	b) Independent circuit.				
iv.	Disturbance Test	20(000:0) 20:0	2) 1 kV Differential Mode				
			a) Independent circuit.				
			EUT Condition : Energized				
			1) 8kV air discharge				
٧.	Electrostatic	IEC60255-	2) 6kV contact discharge				
٧.	Discharge	26(ed3.0)-2013	Test Mode : Direct and I	ndirect Method			
			EUT Condition : Energized				
		EN61000-4-5.	Front time / time to half value	1.2 / 50 (8 / 20) µs			
vi.	Surge Test	IEC60255-	Source impedance	2 Ω			
		26(ed3.0)-2013	Common Mode	±2 KV			

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Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

Vii. Fast Transient EN 61004-4:2004 Rise time(Tr)/Duration time(Td) 5 / 50 ns		1		Differential Mode	± 1 KV
Fast Transient EN 61000-4-4:2004, IEC60255-26(ed3.0)-2013 Ent time(Tr)/Duration time(Td) 5 / 50 ns Repetition rate 5 KHz and 100 KHz 12 to Voltage ± 2 kV EUT Condition Energized 10 V/m Frequency Range 10 V/m Frequency Range 80 - 1000 MHz Modulation 80% AM @ 1 KHz Spot Frequency Range 10 Hz to 150 Hz Spot Frequency Range 10 Hz to 150 Hz Cross Over Frequency S8 to 60 Hz Peak displacement before Cross Over No. of Sweep Cycles per Axis EUT condition 11 ms No. of Pulses in each Direction 5 Euregized 11 ms No. of Pulses in each Direction 5 Euregized 11 ms No. of Pulses in each Direction 15 Euregized 16 hour Euregized 17 Condition 16 hour 17 Condit					
Fast Transient					
viii. Fast Transient feed, 26(ed3.0)-2013 IEC60255-26(ed3.0)-2013 Test Voltage tevel purpose properties. Energized ± 2 KV to the properties. Energized viii. Radiated radio freq, telectromagnetic field EN 61000-4-3: 2006+A1:2008 Electromagnetic field Voltage Level 10 V/m and 2006+A1:2008 Electromagnetic field No. 67 energy Range Modulation 80% AM @ 1 KHz Sopt Frequency Range Modulation 80% AM @ 1 KHz Sopt Frequency Range Sopt Frequency Feed to Modulation 80% AM @ 1 KHz Sopt Frequency Range Sopt Frequency Feed to Modulation 80% AM @ 1 KHz Sopt Frequency Range Sopt Frequency Feed to Modulation 80% AM @ 1 KHz Sopt Frequency Range Sopt Frequency Feed to Modulation 80% AM @ 1 KHz Sopt Frequency Range Sopt Frequency Feed Range Sopt Frequency Feed Range Sopt Frequency Sopt Frequency Feed Range Sopt Frequency Feed Range Sopt Frequency Sopt Frequency Feed Range Sopt Frequency Feed Range Sopt Frequency Range Range Sopt Range Range Sopt Range Sopt Range Sopt Range Sopt Range Range Sopt Range S			EN 61000-4-4:2004,		
Viii. Radiated radio Frequency Range 10 V/m Frequency Range 80 - 1000 MHz Frequency Range 80 - 1600 MHz Frequency Range 80	vii.	Fast Transient	IEC60255-	•	
Voltage Level 10 V/m 10			26(ed3.0)-2013		
Radiated radio Frequency Range Rod 1000 MHz					
Viii.		Radiated radio	EN 61000-4-3:		
Electromagnetic field Electromagnetic field Electromagnetic field Electromagnetic field Spot Frequency Spot For For For No. of Frequency Spot For For No. of Frequency Spot For For No. of	viii	freq.	2006+A1:2008		
Name	VIII.				
Vibration		TIEIO	26(ed3.0)-2013	Spot Frequency	
ix. Vibration Response Test Vibration Response Vibration Vibration Response Vibration Vi	Mechani	ical Tests			
Peak displacement before Cross Over Peak acceleration after Cross Over No. of Sweep Cycles per Axis EUT condition X. Shock Response Test EN 60255-21- 2:1996 Class 2 Peak Acceleration after Cross Over No. of Sweep Cycles per Axis EUT condition 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EuT Condition EuT Condition Energized Environmental Tests Xi. Dry Heat Operational Test Dry Heat Operational Test IEC 60068-2-2 Bd Operating Temperature				Frequency Range	10 Hz to 150 Hz
ix. Vibration Response Test Peak acceleration after Cross Over No. of Sweep Cycles per Axis EUT condition 1 Energized X. Shock Response Test Peak acceleration after Cross Over No. of Sweep Cycles per Axis EUT condition 1 Energized Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EUT Condition Energized Environmental Tests Xi. Dry Heat Operational Test Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EUT Condition Energized Dry Heat Operational Test Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EUT Condition Energized Dry Heat Operational Test Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EUT Condition EUT Condition 16 hour EUT Condition EUT Condition EUT Condition EUT Condition 16 hour EUT Condition Not Energized Xiii. Cold Operational Test Peak Acceleration after Cross 12 gn No. of Sweep Cycles per Axis 12 gn No. of Sweep Cycles 16 hrs.				Cross Over Frequency	58 to 60 Hz
IX. Response Test 1:1996 Class 2 Peak acceleration after Cross Over No. of Sweep Cycles per Axis EUT condition 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 Energized Environmental Tests EN 60255-21- 2:1996 Class 2 Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 Energized Environmental Tests Dry Heat Operational Test		Vibration	EN 60255-21-		0.075mm
EUT condition EUT condition Energized Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction EUT Condition Energized Peak Acceleration 10 gn Pulse Duration 5 EUT Condition Energized Energized Environmental Tests Dry Heat Operational Test Dry Heat Storage Test Temperature Test Test Temperature -25°C Rate of change of temperature Test Test Test Temperature Test Test Test Test Test Test Test Tes	ix.				1 gn
X. Shock Response Test EN 60255-21- 2:1996 Class 2 Peak Acceleration 10 gn Pulse Duration 11 ms No. of Pulses in each Direction 5 EUT Condition Energized Environmental Tests Xi. Dry Heat Operational Test Duration 16 hour EUT Condition Energized Xii. Dry Heat Storage Test Pest Pest Pest Pest Pest Pest Pest P				No. of Sweep Cycles per Axis	4
X. Shock Response Test EN 60255-21- 2:1996 Class 2 Pulse Duration 11 ms No. of Pulses in each Direction 5 Energized Environmental Tests Xi. Dry Heat Operational Test Pulse Operating Temperature Duration EUT Condition Energized A pulse Duration 11 ms No. of Pulses in each Direction 5 Energized Peak Acceleration 10 gn Pulse Duration 5 Energized Dry Heat Condition Eutrondition 10 Eutrondition				EUT condition	•
X. Shock Response Test Pulse Duration No. of Pulses in each Direction EUT Condition EUT Condition Energized Environmental Tests Xi. Dry Heat Operational Test Pulse Duration EUT Condition EUT Condition EUT Condition EUT Condition 16 hour EUT Condition 16 hour Eut Condition EUT Condition 16 hour Eut Condition 16 hour Energized Xii. Dry Heat Storage Test Peat Storage Test Temperature Duration EUT Condition 16 hour Not Energized 17 ° C per min temperature Duration EUT Condition 16 hour Not Energized 17 ° C per min temperature Duration EUT Condition 16 hour Not Energized 17 ° C per min temperature Duration EUT Condition 16 hour Not Energized 18 ° C per min temperature 19 ° C per min temperature Duration 16 hour Not Energized 18 ° C per min temperature 19 ° C per min temperature Duration 16 hour Not Energized 18 ° C per min temperature 19 ° C per min temperature Duration 16 hour Not Energized 19 ° C per min temperature 10 ° C per min temperature Duration 16 hour Not Energized 10 ° C per min temperature Duration 16 hour Not Energized 10 ° C per min temperature Duration 16 hour Not Energized 10 ° C per min temperature Duration 16 hour Not Energized 10 ° C per min temperature Duration 16 hour Not Energized 10 ° C per min temperature 10 ° C per min temperatu				Dock Acceleration	
Test 2:1996 Class 2 No. of Pulses in each Direction EUT Condition Energized Environmental Tests Dry Heat Operational Test IEC 60068-2-2 Bd Duration EUT Condition Energized Dry Heat Storage Test IEC 60068-2-2 Bd Duration EUT Condition Energized Xii. Dry Heat Storage Test IEC 60068-2-2 Bd Test Temperature Duration EUT Condition EUT Condition EUT Condition 16 hour Not Energized Test Temperature Duration EUT Condition Not Energized Test Test Temperature -25°C Rate of change of temperature Test Temperature 1°C/min EUT Comin Duration of Cycle 16 hrs.					•
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Environmental Tests Xi. Dry Heat Operational Test Dry Heat Operational Test Dry Heat Storage Test Cold Operational Test Cold Operational Test EN 60068-2-1 Dry Heat Storage Test Dry Heat Storage Test Dry Heat Storage Test Cold Operational Test Dry Heat Storage Test Dry Heat Storage Temperature		1031	2.1990 Olass 2		
xi. Dry Heat Operational Test Dry Heat Storage Test Duration EUT Condition EUT Condition EUT Condition xii. Dry Heat Storage Test Duration EUT Condition EC 60068-2-2 Bd Dry Heat Storage Test Duration EUT Condition EC 60068-2-2 Bd Dry Heat Storage Test Duration EUT Condition EC 60068-2-2 Bd Duration 16 hour EUT Condition 16 hour EUT Condition 16 hour EUT Condition Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Test Test Temperature Duration Guration Feature 1°C/min Duration of Cycle 16 hrs.				EOT Condition	Energized
Xi. Dry Heat Operational Test IEC 60068-2-2 Bd Maximum rate of change of temperature Duration 16 hour EUT Condition Energized Approximate Test Pry Heat Storage Test IEC 60068-2-2 Bd Duration EUT Condition 16 hour Energized Approximate Test Pry Heat Storage Test	Environ	mental Tests	T		
xi. Dry Heat Operational Test Dry Heat Operational Test Parameter Duration EUT Condition Energized Dry Heat Storage Test Pest Pest Pest Pest Pest Pest Pest P				1	
xii. Dry Heat Storage Test IEC 60068-2-2 Bd IEC 60068-2-2 Bd Duration EUT Condition Energized Dry Heat Storage Test IEC 60068-2-2 Bd Derating Temperature +20°C to +70°C Maximum rate of change of temperature Duration EUT Condition 16 hour Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Duration of Cycle 16 hrs.	xi.		IEC 60068-2-2 Bd		1° C per min
xii. Dry Heat Storage Test IEC 60068-2-2 Bd Dry Heat Storage Test IEC 60068-2-2 Bd Dry Heat Storage Test IEC 60068-2-1 IEC 60068-2-1 Dry Heat Storage Test Operating Temperature +20°C to +70°C Maximum rate of change of temperature 1° C per min 16 hour Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Duration of Cycle 16 hrs.		Operational Test		Duration	16 hour
xii. Dry Heat Storage Test IEC 60068-2-2 Bd Maximum rate of change of temperature Duration EUT Condition Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Test Test Temperature 1°C/min Duration of Cycle 16 hrs.				EUT Condition	Energized
xii. Dry Heat Storage Test IEC 60068-2-2 Bd temperature Duration 16 hour EUT Condition Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Duration of Cycle 16 hrs.				Operating Temperature	-
Duration 16 hour EUT Condition Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Test Test Duration 16 hour Not Energized Test Temperature 1°C/min Duration of Cycle 16 hrs.	xii		IFC 60068-2-2 Bd		1° C per min
EUT Condition Not Energized Test Temperature -25°C Rate of change of temperature 1°C/min Duration of Cycle 16 hrs.	All.	rest	.20 00000 2 2 80	Duration	16 hour
xiii. Cold Operational Test IEC 60255-1, EN 60068-2-1 Rate of change of temperature 1°C/min Duration of Cycle 16 hrs.				EUT Condition	
Test EN 60068-2-1 Duration of Cycle 16 hrs.				Test Temperature	-25°C
EN 60068-2-1 Duration of Cycle 16 hrs.	viii	Cold Operational	IEC 60255-1,	Rate of change of temperature	1°C/min
EUT Condition Energized	XIII.	Test	EN 60068-2-1	Duration of Cycle	16 hrs.
				EUT Condition	Energized

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Ref.:ADR141C/ ADR241C Issue: 02 22.11.2015

Page 9 / 10

Type: ADR141C

ADR241C (Communicable)

(AM-130-XX)

			Test Temperature	-25°C
viv	Cold Storage	IEC 60255-1,	Rate of change of temperature	1°C/min
XIV.	Test	EN 60068-2-1	Duration of Cycle	16 hrs.
			EUT Condition	Energized

Revision Note

Rev. No.	Date	Description
01	05.09.2012	Original specifications
02	22.11.2015	Compliance to Standard modified
		3 phase 4 wire system electrical diagram added

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Page 10 / 10

